

Job Hazard Analysis (JHA)						
Permit No: 123456				JHA Reviewed & Approved	Name / Signature	Date
Task: Water blasting fin fans with lance inside grating and between fan blades				PICWS All	T Lindsay	10/10/2023
				AT = or > 5	S Haigh	10/10/2023
				PI = or > 10	N Pickering	10/10/2023
				ROS = or >12		
Task Description	Hazard	Top Event	Consequence	Controls & Barriers	Recovery	Person Responsible
Describe the task in detail.	Choose from drop downs or use free text to record Hazards Identified	Choose from drop downs or use free text to record Top Event Identified	How / Who / What / might be harmed	What am I going to put in place to reduce the risk from the hazard.	What am I going to do if controls or barriers fail	Who is to action the recovery
Vehicle entry	Hydrocarbons (gas)	Fire / Explosion	Vehicle ignites gas cloud from unrelated leak causing injury to work party and asset damage	* Gas test as per permit requirements * AT permission before entry * As per checklist 24-Vehicle entry into hazardous areas	1. Turn off vehicle 2. Activate MCP 3. Medical assistance if required 4. Notify operations	1. Driver 2. All work party 3. All work party 4. PICWS
Access and Egress work site scaffold	Personnel and Equipment at Height >1.8m	Personnel Falling	Personnel injured by fall through slipping on ladder while carrying equipment to work platform	Use a haul rope to haul hoses and equipment to and from work platform	Stop and seek medical assistance	Work party
		Dropped Object	Groundsman or other personnel impacted by dropped hoses or equipment	* Groundsman stands clear while equipment hauled to/from work platform Erect barriers to prevent others entering drop zone * As per checklist 88 Prevention of dropped objects from height	1. Stop work 2. Call for medical assistance 3. Notify operations	1. All work party 2. Groundsman 3. PICWS
Water blast fin fan tubes using IC engine water blast unit. Water blasting lance pushed through grating and between blades. (Grating stays in situ)	Hydrocarbons (gas)	Fire / Explosion	IC engine ignites gas cloud from unrelated leak causing injury to work party and asset damage	* Position water blaster area as aged with Ops * Gas testing as per permit requirements * Groundsman assigned to shutdown water blaster if gas detected or site siren activated * As per checklist 16 Blasting & Painting	1. Stop work 2. Activate MCP 3. Medical assistance if required 4. Notify operations	1. All work party 2. All work party 3. All work party 4. PICWS
	Exhaust Fumes (CO)	Immediate health affect (Injury)	Work party incapacitated by exposure to exhaust fumes	Ensure water blaster positioned so fumes do not impact work party	1. Stop work 2. Call for medical assistance 3. Notify operations	1. All work party 2. All work party 3. PICWS
	Damaging Noise	Long-Term health affect (Occ harm)	Long term hearing loss to personnel through exposure to loud noise	* Position water blaster so noise does not impact work party * Grade 5 hearing protection for personnel in vicinity of water blaster or all work party if control 1. unable to be achieved	N/A	N/A
	Equipment with Moving or Rotating Parts	Immediate health affect (Injury)	Fan moving causes water blasting lance to injure blast operator	* Confirm isolation of fin fan prior to starting blasting * Fit hold card	1. Stop work 2. Call for medical assistance 3. Notify operations	1. All work party 2. All work party 3. PICWS
		Asset Damage (Plant/Process)	Fan blade and water blasting lance damaged by fan moving		1. Stop work 2. Notify operations	1. All Work party 2. PICWS
	Water under pressure - Water Blasting, hydro testing etc.	Equipment Damage / Failure (Tooling, hoses etc.)	Person injured though high pressure water from failed hose or mis-directed lance	* Barrier off area * Check hoses and equipment in good condition and certified before starting	1. Stop work 2. Call for medical assistance 3. Notify operations	1. All work party 2. All work party 3. PICWS
Flying Object / Projectile		Water blasting debris in eyes of blast operator	Blast operator to wear double eye protection	1. Stop work 2. Call for medical assistance 3. Notify operations	1. All work party 2. All work party 3. PICWS	
	Asset Damage (Plant/Process)	Electrical equipment damaged by water ingress	* Identify electrical equipment before starting * Avoid blasting identified equipment	Notify operations if suspect equipment has been damaged	PICWS	





Hazard categories and subcategories		
<b>Remote or Lone Worker</b>	<b>Hot Fluids</b>	<b>Toxic Liquids</b>
Working remotely or alone	Hot Fluids	Mercury
<b>Hydrocarbons</b>	<b>Open Flame</b>	Methanol
Hydrocarbons (Condensate)	Welding Flame (Gas Torch in Hazardous Area)	Brines
Hydrocarbons (gas)	Grinding sparks (in Hazardous Area)	Glycols
Hydrocarbons (LPG's)	Open Flame - Other	Degreasers
Hydrocarbons - Other	<b>Electricity</b>	Corrosion Inhibitors
<b>Refined Hydrocarbons</b>	Low Voltage > 50 - 440V	Ethyl Mercaptan (odorant additives)
Fuels (Petrol/Diesel)	High Voltage Electrical > 440V	Used Engine Oils
Refined Hydrocarbons - Other:	Electrostatic Energy (Static)	Herbicides, Insecticides.
<b>Other Flammable Materials</b>	Batteries	General Purposes Cleaners, Detergents
Flammable Materials (Wood, cloth, pyrophorics etc.)	Electricity - Other:	Toxic Liquids - Other:
<b>Explosives</b>	<b>Electromagnetic Radiation</b>	<b>Toxic Solids</b>
Explosives	Electromagnetic Radiation	Asbestos
<b>Pressure Hazards</b>	Ultraviolet Radiation	Man-made Mineral Fibres
Bottled Gasses Under Pressure	Microwaves	Dusts
Water under pressure - Water Blasting, hydro testing etc.	Lasers	Oil Based Sludges
Pressure Hazards - Other:	<b>Ionising Radiation - Open Source (Unshielded)</b>	Oil, Lead or Zinc Based Paint
<b>Hazards Associated with Differences in Height</b>	Ionising Radiation - Open Source (Unshielded)	Toxic Solids - Other:
Personnel and Equipment at Height > 1.8m	Naturally Occurring ionising Radiation	<b>Corrosive Substances</b>
Personnel and Equipment at Height < 1.8m	<b>Ionising Radiation - Closed Source (Shielded)</b>	Corrosive Substances - Other:
Personnel Below Grade	Ionising Radiation - Closed Source (Shielded)	<b>Ergonomic Hazards</b>
Hazards Associated with Height - Other:	Alpha, Beta - Closed Source	Manual Materials handling
<b>Objects Under Induced Stress</b>	Gamma Rays - Closed Source	Damaging Noise
Objects or Pipework Under Tension	Neutron - Closed Source	Heat Stress
Objects or Pipework Under Compression	<b>Asphyxiates</b>	Cold Stress
<b>Dynamic Situation Hazards</b>	Insufficient Oxygen Atmospheres	Vibration
Road Transport (Driving)	Excessive CO <sub>2</sub>	Lighting
Equipment with Moving or Rotating Parts	Drowning	Awkward Location of Workplaces and Machinery
Use of Knives and other similarly hazardous hand tools	Excessive N <sub>2</sub>	Long and Irregular Working Hours / Shifts
Dynamic Situation Hazards - Other:	Smoke	Work Planning Issues
<b>Environmental Hazards</b>	Asphyxiates - Other:	Ergonomic Hazards - Other:
Weather	<b>Toxic Gases</b>	<b>Medical</b>
Hydrocarbon or chemicals in outfall water	H <sub>2</sub> S - Hydrogen Sulphide	Pre-existing medical condition
Environmental Hazards - Other:	Exhaust Fumes (CO)	<b>Hazardous Goods</b>
<b>Hot Surfaces</b>	BTEX's	Dangerous Goods in Transport Activities
Hot Surfaces and piping	Welding Fumes	Hazardous Goods - Other:
	VOCs including thinners	
	Toxic gases - Other:	

Top Events
Fire / Explosion
Spill
Asset Damage (Plant/Process)
Equipment Damage / Failure (Tooling, hoses)
Personnel Falling
Dropped Object
Flying Object / Projectile
Contact with energised electrical equipment
Contact with moving or rotating parts
Contact with stationary equipment
Long-Term health affect (Occ harm)
Immediate health affect (Injury)
Un-planned plant shutdown
Other: (details?)